



Revision Number: 005.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	SpeedBonder(TM) 324 Structural Adhesive	IDH number:	88478
Product type:	Acrylic Adhesive	Item number:	32430
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: COMBUSTIBLE LIQUID.
CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE DAMAGE.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	4
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention:	Keep away from heat, sparks, open flames, hot surfaces - no smoking. Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
Response:	IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Immediately call a poison control center or physician. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
Storage:	Store in a well-ventilated place. Keep cool.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Polyurethane Methacrylate Resin	Unknown	30 - 60
2-Hydroxyethyl methacrylate	868-77-9	10 - 30
High boiling methacrylate	Proprietary	10 - 30
Hydroxyalkyl methacrylate	27813-02-1	1 - 5
Tert-butyl perbenzoate	614-45-9	1 - 5
Acrylic acid	79-10-7	1 - 5
Saccharin	81-07-2	1 - 5
Adhesion Promoter	Proprietary	0.1 - 1

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
Skin contact:	Wash with soap and water. Remove contaminated clothing and footwear. Wash clothing before reuse. If symptoms develop and persist, get medical attention.
Eye contact:	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
Ingestion:	Do not induce vomiting. Keep individual calm. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	None expected.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Irritating organic vapours. Isocyanates. Hydrogen cyanide. Amines.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

- Handling:** Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Use only with adequate ventilation. Keep away from heat, spark and flame.
- Storage:** For safe storage, store at or below 38 °C (100.4 °F)
Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Polyurethane Methacrylate Resin	None	None	None	None
2-Hydroxyethyl methacrylate	None	None	None	3 ppm Ceiling
High boiling methacrylate	None	None	None	None
Hydroxyalkyl methacrylate	None	None	None	1 ppm TWA 3 ppm STEL
Tert-butyl perbenzoate	None	None	None	None
Acrylic acid	2 ppm TWA (SKIN)	None	None	1 ppm TWA 3 ppm STEL (SKIN)
Saccharin	None	None	None	None
Adhesion Promoter	20 ppm TWA	None	None	None

- Engineering controls:** Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
- Respiratory protection:** Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
- Eye/face protection:** Safety goggles or safety glasses with side shields.
- Skin protection:** Use impermeable gloves and protective clothing as necessary to prevent skin contact. Neoprene, Butyl-rubber, or nitrile-rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

- Physical state:** Liquid
- Color:** Yellow
- Odor:** Sharp, Irritating
- Odor threshold:** Not available.
- pH:** Not applicable
- Vapor pressure:** < 10 mm hg (27 °C (80.6 °F))
- Boiling point/range:** > 149 °C (> 300.2 °F) (1,013 hPa)
- Melting point/ range:** Not available.
- Specific gravity:** 1.1 at 26.6 °C (79.88 °F)
- Vapor density:** Not available.
- Flash point:** 90 °C (194°F) Tagliabue closed cup
- Flammable/Explosive limits - lower:** 2 % (Acrylic Acid)
- Flammable/Explosive limits - upper:** 8 % (Acrylic Acid)
- Autoignition temperature:** Not available.
- Evaporation rate:** Not available.
- Solubility in water:** Slight
- Partition coefficient (n-octanol/water):** Not available.
- VOC content:** 2.26 %; 21.54 g/l
- Viscosity:** Not available.
- Decomposition temperature:** Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Irritating organic vapours. Isocyanates. Hydrogen cyanide. Amines.
Incompatible materials:	Strong oxidizing agents. Reducing agents. Acids. Bases. Alkalis. Amines. Free radical initiators. Peroxides.
Reactivity:	Not available.
Conditions to avoid:	Exposure to sunlight. Keep away from heat, spark and flame. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye damage.
Ingestion:	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Polyurethane Methacrylate Resin	None	Irritant, Allergen
2-Hydroxyethyl methacrylate	Oral LD50 (RAT) = 11.2 g/kg Oral LD50 (RAT) = 5,050 mg/kg	Irritant, Allergen
High boiling methacrylate	None	Irritant, Allergen
Hydroxyalkyl methacrylate	None	Irritant, Allergen
Tert-butyl perbenzoate	None	Central nervous system, Irritant, Mutagen
Acrylic acid	Oral LD50 (RAT) = 33.5 mg/kg Oral LD50 (RAT) = 2.5 g/kg Oral LD50 (RAT) = 193 mg/kg Oral LD50 (RAT) = 1,250 mg/kg Inhalation LC50 (RAT, 4 h) = 1,200 mg/l	Allergen, Corrosive, Irritant, Kidney, Liver
Saccharin	None	No Target Organs
Adhesion Promoter	Oral LD50 (RABBIT) = 1,200 mg/kg Oral LD50 (RAT) = 1,060 mg/kg Oral LD50 (RAT) = 2,224 mg/kg Dermal LD50 (RABBIT) = 500 mg/kg Inhalation LC50 (RAT, 4 h) = 7.1 mg/l	Corrosive, Irritant, Allergen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Polyurethane Methacrylate Resin	No	No	No
2-Hydroxyethyl methacrylate	No	No	No
High boiling methacrylate	No	No	No
Hydroxyalkyl methacrylate	No	No	No
Tert-butyl perbenzoate	No	No	No
Acrylic acid	No	No	No
Saccharin	No	No	No
Adhesion Promoter	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis

CERCLA/SARA Section 311/312: Immediate Health, Delayed Health, Fire

CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Acrylic acid (CAS# 79-10-7). Saccharin (CAS# 81-07-2).

CERCLA Reportable quantity: Tert-butyl perbenzoate (CAS# 614-45-9) 100 lbs. (45.4 kg)

California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

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