P.O. Box 4980 The Woodlands, TX 77387-4980 **HUNTSMAN**

8 am to 5 pm Phone: (800) 257-5547 24-Hour Emergency Phone: (800) 328-8501 International Emergency Phone: (409) 727-0831 Asia Pacific Emergency Phone: (65) 6336-6011

Effective Date: 5/31/07 Material Safety Data Sheet MSDS No: 61471

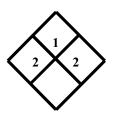
1. PRODUCT IDENTIFICATION

Trade Name: Epocast 1633A

Material Code: FPC7190

MSDS Category: Commercial Product

Chemical Family: Filled Epoxy Resin



NFPA RATING

2. COMPOSITION / INFORMATION ON INGREDIENTS

O S	CAS No.	CHEMICAL IDENTITY	EXPOSURE LIMITS					CARCINOGEN STATUS		
Н			AC	ACGIH		OSHA		IARC	NTP	OSHA
A			TWA	STEL	PEL	STEL				
	Confidential	alkoxy silane	NE	NE	NE	NE	NE	NR	NR	NR
	Concentration	1.00 - 10.00 % by wt								
	Confidential	Acrylate esters	NE	NE	NE	NE	NE	NR	NR	NR
	Concentration	10.00 - 30.00 % by wt								
	Confidential	Epoxy Resin	NE	NE	NE	NE	NE	NR	NR	NR
	Concentration	30.00 - 60.00 % by wt								
	Confidential	silica oxide	NE	NE	NE	NE	NE	NR	NR	NR
	Concentration	10.00 - 30.00 % by wt								
*	Confidential	siloxanes	NE	NE	NE	NE	NE	NR	NR	NR
	Concentration	1.00 - 10.00 % by wt								
	Confidential	siloxanes and silicones	NE	NE	NE	NE	NE	NR	NR	NR
	Concentration	1.00 - 10.00 % by wt								
	Confidential	inhibitor	NE	NE	NE	NE	NE	NR	NR	NR
	Concentration	0.11 - 1.00 % by wt								
	Confidential	nonhalogenated flame-retardant	NE	NE	NE	NE	NE	NR	NR	NR
	Concentration	10.00 - 30.00 % by wt								

NE = Not Established NR = Not Reviewed * = OSHA Hazardous Ingredient

3. HAZARDS IDENTIFICATION

Emergency Overview: WARNING!!! Causes severe eye irritation. Causes skin irritation and possible allergic skin reaction. Harmful if inhaled. Harmful if swallowed.

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Primary Route(s) of Entry: Dermal, inhalation.

Potential Health Effects: Vapor or fume can be possibly harmful if inhaled. Substance can cause substantial irritation to eyes. Substance can cause moderate irritation to skin. Substance can be possibly harmful if swallowed.

Chronic: Prolonged or repeated exposure can cause allergic reaction to skin and respiratory tract.

4. FIRST AID MEASURES

Ingestion: If swallowed dilute by giving two (2) glasses water to drink. See a physician. Never give anything by mouth to an unconscious person.

Skin: For skin contact, wash with large amounts of running water, and soap, if available, for 15 minutes. Remove contaminated clothing and shoes. Get immediate medical attention. Discard or decontaminate clothing before re-use and destroy contaminated shoes.

Inhalation: If inhaled, remove from area to fresh air. If not breathing, give artificial respiration. Get immediate medical attention. If breathing is difficult, transport to medical care and, if available, give supplemental oxygen.

Eyes: For eye contact, immediately flush eyes for at least 15 minutes with running water. Hold eyelids apart to ensure rinsing of the entire eye surface and lids with water. Get immediate medical attention.

Note to Physician: Allergic dermatitis or respiratory response in susceptible individuals may be delayed. It may appear after weeks or even months of frequent and prolonged contact.

Medical Conditions Aggravated by Exposure: Allergy, eczema, eye or respiratory conditions.

5. FIRE FIGHTING MEASURES

Flash Point: $> 200^{\circ}\text{C} (> 392^{\circ}\text{F})$

Flash Point Method Used: Closed Cup

Fire Fighting Extinguishing Media: Carbon dioxide, dry chemical, foam, water.

Fire Fighting Equipment: Use self-contained breathing apparatus and full protective clothing.

Fire and Explosion Hazards: Do not use a solid stream of water. A solid stream of water can spread fire.

Hazardous Combustion Products: Decomposition and combustion products may be toxic.

6. ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Clean-up all traces of spill. As much as possible shovel material into clean, dry containers. On hard surfaces use absorbent material to pickup remainder and on loose surfaces shovel-up contaminated layer.

7. HANDLING AND STORAGE

Signal Word: Warning!

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Precautions: Avoid contact with eyes, skin, or clothing. Wear eye protection and impervious gloves when handling. Wash thoroughly after handling. Avoid breathing vapor or mist. Keep containers closed when not in use. Use only with adequate ventilation. Do not take internally.

Other Handling Information: In accordance with good industrial practice, handle with care and avoid unnecessary personal contact. Avoid contact with eyes and prolonged or repeated skin contact. Do not inhale mists. Use with adequate ventilation. For industrial use only.

Storage Information: MAXIMUM 35° C

Additional Information: PLEASE READ TECHNICAL DATA SHEET BEFORE HANDLING THE PRODUCT. KEEP OUT OF THE REACH OF CHILDREN. FOR INDUSTRIAL USE ONLY.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Personal Protective Equipment: Eye bath and safety shower should be available. Wear protective clothing.

Exposure Guidelines: Wash thoroughly after handling and before eating, drinking, or using tobacco products.

Skin Protection: Wear impervious gloves.

Respiratory Protection: Wear respirator (MSHA/NIOSH or approved equivalent) suitable for concentrations and type of air contaminants encountered.

Eye Protection: Wear splash-proof chemical goggles.

Engineering Controls: Good general mechanical ventilation and local exhaust if needed.

Emergency Response Protection: Wear breathing apparatus (MSHA/NIOSH-approved, pressure demand, self-contained or equivalent) and full protective gear.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Non-flow Paste

Color:BlueOdor:SlightPhysical State:semi-pasteSolubility in Water:SlightViscosity:Soft Paste

Vapor Pressure: $< 1 \text{ mm Hg at } 20^{\circ}\text{C } (68 \text{ }^{\circ}\text{F})$

Specific Gravity: 0.69 - 0.71 g/cc**Vapor Density:** > 1 (Air = 1)

10. STABILITY AND REACTIVITY

Conditions to Avoid: Elevated temperature, strong acids, and bases in bulk.

Stability: Stable under normal conditions.

Incompatibility: Strong oxidizing agents, acids, and bases

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Hazardous Decomposition Products: Carbon monoxide, carbon dioxide, aldehydes, hydrogen bromide and hydrogen chloride.

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Acute Oral Effects (LD50): Not available.

Acute Dermal Toxicity (LD50): Not available.

Inhalation Toxicity (LC50): Not available

Sensitization: Allergic dermatitis or respiratory response in susceptible individuals may be delayed. It may appear after weeks or even months of frequent and prolonged contact.

Skin Irritation: Moderate irritant.

Eye Irritation: Moderate - severe.

12. ECOLOGICAL INFORMATION

Biodegradability: No information available.

Ecotoxicity: No information available.

13. DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate liquid; landfill or incinerate contaminated diking material in accordance with local, state, and federal regulations.

14. TRANSPORT INFORMATION

DOT: Non-Bulk

Proper Shipping Name: Not Regulated

IATA: Non-Bulk

Proper Shipping Name:Not Regulated

IMDG: Non-Bulk

Proper Shipping Name: Not Regulated

15. REGULATORY INFORMATION

US Federal Regulations:

Occupational Safety and Health Act (OSHA): This Material Safety Data Sheet (MSDS) has been prepared in compliance with the federal OSHA Hazard Communication Standard 29 CFR 1910.1200. This product is considered to be a hazardous chemical under that standard.

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Resource Conservation and Recovery Act (RCRA): This product is not considered to be a P or U listed hazardous waste under RCRA (40 CFR 261).

SARA Title III: Section 304 - CERCLA: This product does not contain any chemicals regulated under Section 304 (40 CFR 302) as hazardous chemicals for emergency release notification ("CERCLA" List).

SARA Title III: Section 311/312 - Hazard Communcation Standard (HCS): Immediate (acute) health hazard. Delayed (chronic) health hazard.

SARA Title III: Section 313 Toxic Chemical List (TCL): This product does not contain any chemicals for routine annual toxic chemical release reporting under Section 313 (40 CFR 372).

TSCA Section 8(b) - Inventory Status: Chemical components listed on TSCA Inventory.

TSCA Section 12(b) - Export Notification: This product does not contain any chemical(s) that are subject to a Section 12(b) export notification.

International Regulations:

Australian Inventory Status: This product contains only chemicals which are currently listed on the Australian Inventory of Chemical Substances.

Canadian Inventory Status: This product contains only chemicals that are currently listed on the Canadian Domestic Substance List.

European Inventory Status (EINECS): This product contains only chemicals that are currently listed on the European Inventory of Existing Commercial Chemical Substances (EINECS).

Japanese Inventory Status: This product contains one or more chemicals currently not on the Japanese Ministry of International Trade and Industry List of Existing and New Chemical Substances.

State Regulations:

California Proposition 65: The following is required composition information. This product contains the following chemical(s) which are currently listed on the California list of Known Carcinogens and Reproductive Toxins:

Chemical Name: inhibitor CAS Number: mixture

Percent in Composition: 0.1 - 1 % by wt

Comment: Warning! This chemical is known to the State of California to cause cancer and birth defects or other reproductive

harm.

Pennsylvania Right-to-Know: The following is required composition information:

Chemical Name: Epoxy Resin CAS Number: Confidential

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: nonhalogenated flame-retardant

CAS Number: Confidential

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Acrylate esters

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CAS Number: Confidential

Effective Date: 5/31/07

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: silica oxide CAS Number: Confidential

Comment: Not on Pennsylvania Hazardous Substance List

16. OTHER INFORMATION

MSDS No: 61471

Reason Issued: 9/05 update - renamed from 89683A

Prepared By:Matthew AustinApproved By:Matthew AustinTitle:EH&S Chemist

Approved Date: 10/03/00 **Supersedes Date:** 01/21/04

Other Information: L/M Codes: D/CA3 (D10020033) [D04]

Material Code:FPC7190

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